

Pillar Drill: Slow Speed Larger Diameter Holes

- Materials: free cutting metal, plastic, wood
- Make sure that the chuck is tight
- Return the chuck key to the holder **straight away**
- Clamp your work close to the area to be drilled either with the bars or with a machine vice
- Set the depth gauge and table height correctly or ask for help
- Lock the chuck guard with the pin
- Feed and return the drill bit slowly
- Clear large holes frequently to keep the work cool and clear swarf
- Switch off at isolator before clearing a hole saw
- Separate a hole saw and arbor using the correct tool afterwards
- Return the drill bit afterwards